

CC-1005 Fast Set Epoxy Adhesive

PRODUCT DESCRIPTION

CC-1005 is a two-part, fast set epoxy adhesive mortar. Used for the installation of abrasion resistant brick and tile linings. CC-1005 is designed for bonding alumina ceramic and basalt tile in lining applications requiring extremely rapid cure, resistance to abrasion and erosion, as well as acids, bleaches, alkalis, solvents and other corrosive chemicals. CC-1005 is especially suited for use in wear tile applications requiring high bond strength, physical properties and good chemical resistance. CC-1005 is resistant to caustic solutions, most dilute acids, hypochlorite bleaches and other harsh chemicals.

TYPICAL USES

CC-1005 is suitable for bonding ceramic tile to concrete and steel surfaces in a variety of applications including:

- Chutes, Hoppers and Troughs
- Slurry Pipe Linings
- Pulverizers, Ball Mills and Classifier Cones

HANDLING CHARACTERISTICS

CC-1005 offers excellent troweling and handling characteristics, with sufficient body and thixotropy to butter brick in place and secure them from slipping or sliding while the mortar cures. CC-1005 cures rapidly and provides an excellent bond to brick, tile and steel. This unique formulation produces excellent results while installing brick in horizontal, vertical and even overhead areas. CC-1005 exhibits an extremely fast cure. Mix only small amounts that can be used in 5-10 minutes.

TYPICAL PROPERTIES

WET

Components:	Two (2) - Resin & Hardener
Wet mortar density:	11 lbs. per gallon
Mixed consistency:	Creamy mortar
Pot life:	50°F 5-10 minutes 77°F 3 - 6 minutes
Initial set:	50°F 2 - 3 hours 77°F 1 - 2 hours
Final cure	50°F 2 days minimum 77°F 1 days minimum

CURED

Absorption (ASTM C-413)	0.24%
Bond Strength to Ceramic Tile (Positester AT)	1,600 - 1,800 psi
Coefficient of Thermal Expansion (ASTM C-531)	12 - 14 x 10 ⁻⁶ in/in/°F
Color	Off White
Compressive Strength (ASTM C-579)	10,500 psi
Tensile Strength (ASTM C-307)	1,800 - 2,000 psi

PACKAGING & STORAGE

CC-1005 is supplied as a two (2)-component product, with Resin and Hardener paste components. CC-1005 Resin (Part A) is packaged in one gallon cans; CC-1005 Hardener (Part B) is also packaged in one gallon cans.

Unit Size	Two (2) gallons
Resin	One (1) gallon can
Hardener	One (1) gallon can

Shelf life for CC-1005 components is 12-18 months. Keep CC-1005 components tightly sealed in original containers until ready for use. Store components in a cool, dry place, out of direct sunlight and on pallets at temperatures between 50°F – 80°F.

ESTIMATED COVERAGE

One two-gallon unit of CC-1005 covers approximately 14 ft² of tile lining when used as a setting bed for tile with a nominal 1/16" joint thickness between the tile. This is an estimated coverage rate and does not allow for waste, bed or side joint variations, or other job site contingencies.

JOB SITE ENVIRONMENTAL CONDITIONS

CC-1005 is best applied while ambient temperatures are between 50°F and 90°F. CC-1005 components, brick, tile and substrate temperatures must also be maintained in this range. Installations of CC-1005 should be protected from water and weather during installation and curing.

SURFACE PREPARATION

Steel substrates should be prepared by using conventional cleaning methods, such as acid etching, disc grinding, sandblasting or power washing. Proper surface preparation will result in better adhesion. Steel substrates must not be allowed to flash rust prior to installing epoxy adhesive. Concrete substrates to which CC-1005 will be applied must have a minimum 28 day cure or have a minimum compressive strength of 3,000 psi. Minimum tensile strength of concrete must be 300 psi when tested using a Schmidt Hammer. Concrete must be dry in accordance with ASTM-4263 Plastic Sheet Test Method. Concrete surfaces must be free of all laitance, previously applied coatings or curing compounds, oil, and any dust or other loose materials prior to installation of CC-1005 bed joint.

Brick and tile to be installed with CC-1005 must be clean, dry and oil free. If brick or tile has been frozen, they must be thawed completely and allowed to dry prior to installation with CC-1005.

SAFETY PRECAUTIONS

CC-1005 Resin, Hardener, and mixes of them present various health hazards if handled improperly. CC-1005 Resin will cause eye injury and irritate skin and CC-1005 Hardener is a corrosive. Wear safety glasses with side shields, gloves and long sleeve shirts to prevent all contact with skin and eyes. After working with CC-1005, wash thoroughly before eating, drinking, smoking or other activities.

APPLICATION EQUIPMENT

CC-1005 is best mixed with a trowel or mixing stick. It may also be mixed with a KOL, pail type mixer or in a pail using a drill motor driven paddle blade. This mixing equipment must be clean, dry and free of any contaminants including Portland Cement, other mortars or resins. When mixed, CC-1005 is applied to brick and substrate with a pointing or margin trowel.

MIXING AND APPLICATION

CC-1005 is mixed at a 1:1 ratio by volume. Mix together equal volumes of Resin (Part A) and Hardener (Part B) and blend thoroughly for 1-2 minutes. The components have slightly contrasting colors; mix these two parts until a uniform color is achieved. Mix components for a minimum of 1-2 minutes, making sure there are no stripes or inconsistencies.

Place brick or tile in wet adhesive mortar in accordance with project specification. When laying brick, use a clean, dry pointing or margin trowel, butter brick or tile evenly on 4 or 5 sides. Slide buttered brick or tile into place, squeezing excess mortar from joints. Strike off excess mortar & remove. Joint thickness should be nominally 1/16".

CLEANUP

All tools, mixing equipment, gloves and application equipment should be cleaned up immediately using a citrus or biodegradable cleanser, with hot water, while material is still wet. If material begins to cure, solvent-based cleaners will be required for removal.

WARRANTY

We warrant that our goods will conform to the description contained in the order and that we have good title to all goods sold. Our material data sheets and other literature are to be considered accurate and reliable, but are used as guides only. WE GIVE NO WARRANTY OR GUARANTEE, WHETHER OF MERCHANT ABILITY OR FITNESS OF PURPOSE OR OTHERWISE, AND WE ASSUME NO LIABILITY IN CONNECTION THEREWITH. We are happy to give suggestions for applications; however, the user assumes all risks and liabilities in connection therewith regardless of any suggestion, we may give. We assume no liability for consequential or incidental damages. Our liability, in law and equity, shall be expressly limited to the replacement of non-conforming goods at our factory, or at our sole option, to repayment of the purchase price of the non-conforming goods.

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Supersedes all previous literature