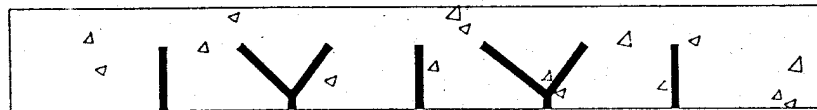
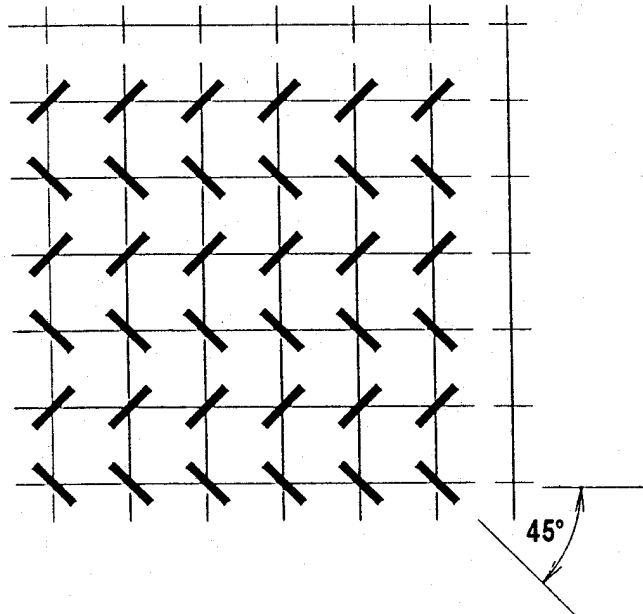


Careful consideration must be given to the spacing between anchors. Where gravity, mechanical movement or vibration may impose loads on the lining, more anchors are required. Standard spacing for various areas is suggested below. The anchors should be welded in a square pattern, rotating the lines 90° from each adjacent anchor as illustrated.

Equal Spacing Between Anchors



VERTICAL WALLS, CYLINDERS AND SLOPING SURFACES

LINING THICKNESS	ANCHOR CENTERS
1-1/2" to 3"	6"
4" to 5"	9"
6" to 8"	12"

ROOFS AND OTHER OVERHEADS

LINING THICKNESS	ANCHOR CENTERS
1-1/2"	4"
2" to 3"	5"
3" to 6"	6"

FLOORS AND OTHER HORIZONTALS

LINING THICKNESS	ANCHOR CENTERS
1-1/2" to 6"	9"
6" to 8"+	12"

**DETAILS FOR SIZING AND SPACING
OF V-TYPE ANCHORS FOR CASTABLE/GUNITÉ
LINING INSTALLATIONS**

CPD-1030