CP-82C Carbon Filled Phenolic Mortar

PRODUCT DESCRIPTION
Blome CP-82C is a two component, 100% carbon filled phenolic mortar used for the installation of chemical resistant brick and tile. CP-82C is designed for bonding acid brick and tile in tank, floor and trench applications requiring resistance to concentrated sulfuric acid, other strong acids and solvents. Blome CP-82C is 100% carbon filled and offers exceptional resistance to hydrofluoric acid and fluoride salts. Blome CP-82C exhibits exceptional bond strength to acid brick and is well suited for applications exposed to impact and mechanical abuse.

TYPICAL USES
Blome CP-82C is suitable for bonding acid brick, tile and carbon brick in a variety of applications including:
- Acid brick and tile flooring
- Acid brick lined trenches and sumps
- Carbon brick linings
- Spent acid storage tanks
- Process vessel linings

HANDLING CHARACTERISTICS
Blome CP-82C offers excellent troweling and handling characteristics, with sufficient body and thixotropy to butter brick in place and secure them from slipping or sliding while the mortar cures. CP-82C cures rapidly and provides an excellent bond to brick and tile. This combination of handling and curing properties produces excellent results on horizontal and vertical installations.

TYPICAL PROPERTIES
WET

| Components: | Two (2) - powder & resin |
| Wet mortar density: | 95 lbs./ft³ |
| Mixed consistency: | Creamy mortar |
| Pot life: | 50°F 30-40 minutes |
| 77°F 20-30 minutes |
| Initial set: | 50°F 4 - 6 hours |
| 77°F 2 - 4 hours |
| Final cure | 50°F 7 days minimum |
|            | 77°F 5 days minimum |
CURED

Blome CP-82C complies with ASTM C-395
- Absorption (ASTM C-413) less than 0.25%
- Bond Strength to brick (ASTM C-321) 400 psi
- Coefficient of Thermal Expansion (ASTM C-531) $12 \times 10^{-6}$ in/in/o°F
- Color Black
- Compressive Strength (ASTM C-579) 7,725 psi
- Recommended pH for use 0.0 – 7.0
- Temperature (dry continuous) 450°F
- Tensile Strength (ASTM C-307) 1,150 psi

PACKAGING & STORAGE

Blome CP-82C is supplied as a two-component product, with a filler powder and a resin. CP-82C Powder (Part A) is packaged in 45 lb. bags and CP-82C Resin (Part B) is packaged in 40 lb. pails or 500 lb. drums. The use ratio of Powder to Resin is 2.25 pbw to 1.0 pbw. This amount may be increased or decreased slightly based on handing preferences and the weight of the masonry units used.

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>130 lbs.</th>
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<tr>
<td>Powder</td>
<td>90 lbs. (2 x 45 lb. Bags)</td>
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<tr>
<td>Resin</td>
<td>40 lbs. (1 x 40 lb. Pails)</td>
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Shelf life of Blome CP-82C is 90 days if stored at 70°F (refrigeration can prolong the shelf life up to 6 months). If stored above 70°F, shelf life is lower. Keep CP-82C Powder and Resin tightly sealed in original containers until ready for use. Store Powder and Resin in a cool, dry place, out of direct sunlight, and on pallets at temperatures between 50°F – 70°F. Protect bags of CP-82C Powder from water and weather while in storage and on job site.

ESTIMATED COVERAGE

Please refer to Blome Brick Mortar Usage Chart in Chemical Proofing Section of Blome International Catalog. This chart gives estimated coverage rates and does not allow for waste, joint variations or other job site contingencies.

BID SPECIFICATION GUIDE

Use Blome CP-82C 100% Carbon Filled Phenolic Mortar as manufactured by Blome International, O'Fallon, MO.

JOB SITE ENVIRONMENTAL CONDITIONS

Blome CP-82C must be applied while ambient temperatures are between 50°F and 90°F. Blome CP-82C components, brick, tile and substrate temperatures must also be maintained in this range. Installations of CP-82C should be protected from water and weather during installation and curing.

SURFACE PREPARATION

Brick and tile to be installed with Blome CP-82C must be clean, dry and oil free. If brick or tile has been frozen, they must be thawed completely and allowed to dry prior to installation with Blome CP-82C. Liquid or Sheet applied membrane surfaces should be clean and dry prior to installation of Blome CP-82C bed joint. These surfaces should be swept clean and be free of dirt, dust, water or other job site contaminants.
While Blome CP-82C provides exceptional bond to brick and tile surfaces, the material provides only a minimal bond to concrete and steel substrates. Therefore, concrete and steel substrates are best treated using an appropriate primer or membrane system prior to installation of brick or tile with Blome CP-82C. Direct bond applications typically require the use of an epoxy setting bed or mortar for application directly to concrete or steel substrates.

SAFETY PRECAUTIONS

Blome CP-82C Powder, Resin and mixes of them present various health hazards if handled improperly. CP-82C Powder contains carbon and acid powders and CP-82C Resin will cause eye injury and irritate skin. Wear respirator suitable for carbon and acid powders, safety glasses with side shields, gloves and long sleeve shirts to prevent all contact with skin and eyes. After working with Blome CP-82C, wash thoroughly before eating, drinking, smoking or other activities.

APPLICATION EQUIPMENT

Blome CP-82C is best mixed with a KOL, pail type mixer or in a pail using a drill motor driven paddle blade. This mixing equipment must be clean, dry and free of any contaminants including Portland Cement, other mortars, resins, etc. When mixed, CP-82C is applied to brick, tile & substrate with a pointing or margin trowel.

MIXING AND APPLICATION

Add approximately 2.25 parts by weight CP-82C Powder to 1.0 part by weight CP-82C Resin. Mix components using a clean, dry mechanical mixer or trowel for a minimum of 2-3 minutes, making sure there are no lumps or dry pockets of powder. Using a clean, dry pointing or margin trowel, butter brick or tile evenly on 4 or 5 sides. Slide buttered brick or tile into place squeezing excess mortar from joints and striking off. Maximum mortar joint thickness should be 1/8”.

CLEANUP

All tools, mixing equipment, gloves and application equipment should be cleaned up immediately using a citrus or biodegradable cleanser, with hot water, while material is still wet. If material begins to cure, solvent based cleaners will be required for removal.

WARRANTY

We warrant that our goods will conform to the description contained in the order and that we have good title to all goods sold. Our material data sheets and other literature are to be considered accurate and reliable, but are used as guides only. WE GIVE NO WARRANTY OR GUARANTEE, WHETHER OF MERCHANTABILITY OR FITNESS OF PURPOSE OR OTHERWISE, AND WE ASSUME NO LIABILITY IN CONNECTION THEREWITH. We are happy to give suggestions for applications; however, the user assumes all risks and liabilities in connection therewith regardless of any suggestion, we may give. We assume no liability for consequential or incidental damages. Our liability, in law and equity, shall be expressly limited to the replacement of non-conforming goods at our factory, or at our sole option, to repayment of the purchase price of the non-conforming goods.