



SAFETY DATA SHEET

Surrounding You with Exceptional Protection

Issue Date 11-Dec-2016

Revision Date 14-Dec-2020

Version 2

1. IDENTIFICATION

Product identifier

Product Name EC-8601/EC-8602/EC-9601 Hardener

Other means of identification

Product Code 915BC

UN/ID no UN3066

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Industrial Coatings

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

BLOME INTERNATIONAL

1450 Hoff Industrial Drive

O'Fallon, MO 63366

Emergency telephone number

Company Phone Number 636-379-9119

Emergency Telephone CHEMTREC: 800-424-9300

CHEMTREC: 703-527-3887

CANUTEC: 613-966-6666

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Acute toxicity - Inhalation (Gases)	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 1 Sub-category C
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1

Label elements

Danger

Emergency Overview

Hazard statements

Harmful if inhaled

Harmful in contact with skin

Harmful if swallowed

Causes severe skin burns and eye damage

May cause an allergic skin reaction

**Appearance** viscous**Physical state** liquid**Odor** Amine**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Wear protective gloves/protective clothing/eye protection/face protection
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 If skin irritation or rash occurs: Get medical advice/attention
 Call a POISON CENTER or doctor/physician if you feel unwell
 Wash contaminated clothing before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Immediately call a POISON CENTER or doctor/physician
 Call a POISON CENTER or doctor/physician if you feel unwell
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Toxic to aquatic life with long lasting effects. Toxic to aquatic life.

Unknown acute toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Not applicable

Mixture

Chemical Name	CAS No	Weight-%
Benzyl alcohol *	100-51-6	30 - 60
Isophorone diamine *	2855-13-2	30 - 60
Cycloaliphatic amine *	Proprietary	10 - 30

*The exact percentage (concentration) of composition has been withheld as a trade secret. If CAS number is "proprietary", the

specific chemical identity and percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. For minor skin contact, avoid spreading material on unaffected skin. If skin irritation persists, call a physician.
Inhalation	Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. If symptoms persist, call a physician.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Drink plenty of water. Do not induce vomiting without medical advice.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Most important symptoms and effects, both acute and delayed

Symptoms	Causes skin and eye burns. May result in permanent damage including blindness. May cause allergic skin reaction. Coughing and/ or wheezing.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Keep victim warm and quiet. Effects of exposure (inhalation, ingestion or skin contact) to substance may be delayed. Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical, CO₂, alcohol-resistant foam or water spray. Move containers from fire area if you can do it without risk.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating and toxic gases and vapors. Runoff may pollute waterways.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required. Keep people away from and upwind of spill/leak.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas.

Methods and material for containment and cleaning up

Methods for containment Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.

Methods for cleaning up Cover liquid spill with sand, earth or other non-combustible absorbent material. Use personal protective equipment as required. Dam up. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Wash contaminated clothing before reuse. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible materials Strong oxidizing agents. Strong acids. Strong bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear protective gloves and protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Amine
Appearance	viscous	Odor threshold	No information available
Color	amber		
Property	Values	Remarks • Method	
pH	No information available		
Melting point / freezing point	No information available		
Boiling point / boiling range	> 120 °C / 248 °F		
Flash point	> 100 °C / 212 °F	Pensky-Martens Closed Cup (PMCC)	
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor pressure	No information available		
Vapor density	No information available		
Relative density	0.96		
Water solubility	dispersible		
Solubility in other solvents	No information available		
Partition coefficient	No information available		
Autoignition temperature	No information available		
Decomposition temperature	No information available		
Kinematic viscosity	No information available		
Dynamic viscosity	No information available		
Explosive properties	Not an explosive		
Oxidizing properties	Not applicable		
<u>Other Information</u>			
Softening point	No information available		
Molecular weight	No information available		
VOC Content (%)	0 g/L		
Density	No information available		
Bulk density	No information available		

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

Hazardous polymerization does not occur.

Conditions to avoid

Elevated Temperature. Incompatible materials.

Incompatible materials

Strong oxidizing agents. Strong acids. Strong bases.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	May cause irritation.
Eye contact	Corrosive to the eyes and may cause severe damage including blindness.
Skin contact	May cause burns. Repeated or prolonged skin contact may cause allergic reactions with

susceptible persons.

Ingestion

Can burn mouth, throat, and stomach.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Benzyl alcohol 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
Isophorone diamine 2855-13-2	= 1030 mg/kg (Rat)	-	-
Cycloaliphatic amine	= 4556 mg/kg (Rat)	-	> 3.23 mg/L (Rat) 4 h

Information on toxicological effects**Symptoms**

May cause an allergic skin reaction. Causes skin burns. May cause redness and tearing of the eyes. May result in permanent damage including blindness. Coughing and/ or wheezing.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Sensitization**

May cause sensitization in susceptible persons.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT - single exposure

Target Organs. Respiratory system. Eyes. Skin.

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Target Organ Effects

Eyes, Respiratory system, Skin.

Aspiration hazard

Based on available data, the classification criteria are not met.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	1,258.00 mg/kg
ATEmix (dermal)	1,673.00 mg/kg
ATEmix (inhalation-gas)	1,556.00 mg/l
ATEmix (inhalation-dust/mist)	3.30 mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Harmful to aquatic life with long lasting effects

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Benzyl alcohol 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	23: 48 h water flea mg/L EC50
Isophorone diamine 2855-13-2	37: 72 h Desmodesmus subspicatus mg/L EC50	110: 96 h Leuciscus idus mg/L LC50 semi-static	14.6 - 21.5: 48 h Daphnia magna mg/L EC50 semi-static 42: 24 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

Chemical Name	Partition coefficient
Benzyl alcohol 100-51-6	1.1
Isophorone diamine 2855-13-2	0.79

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D002

14. TRANSPORT INFORMATION

DOT

UN/ID no	UN3066
Proper shipping name	Paint
Hazard Class	8
Packing Group	III
Special Provisions	B52, IB3, T4, TP1, TP29
Description	UN3066, Paint, 8, III
Emergency Response Guide Number	153

TDG

UN/ID no	UN3066
Proper shipping name	Paint
Hazard Class	8
Packing Group	III
Description	UN3066, Paint, 8, III

IATA

UN/ID no	UN3066
Proper shipping name	Paint
Hazard Class	8
Packing Group	III
ERG Code	8L
Special Provisions	A3, A72, A803, A192
Description	UN3066, Paint, 8, III

IMDG

UN/ID no	UN3066
Proper shipping name	Paint
Hazard Class	8
Packing Group	III
EmS-No	F-A, S-B
Special Provisions	163, 223
Description	UN3066, Paint, 8, III

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Benzyl alcohol 100-51-6	-	X	X
Isophorone diamine 2855-13-2	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 3	Flammability 1	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 3*	Flammability 1	Physical hazards 0	Personal protection X
	<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>		

Issue Date 11-Dec-2016

Revision Date 14-Dec-2020

Revision Note

No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief

at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet